

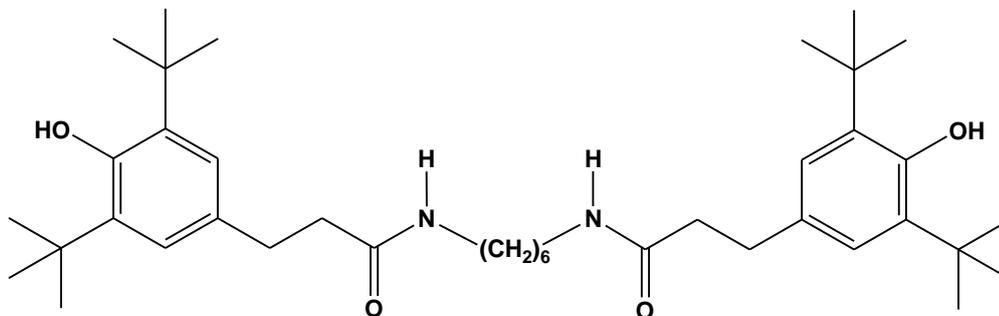
# EVERNOX<sup>®</sup>-1098

Phenolic Primary Antioxidant for Manufacturing, Processing and Long-Term Thermal Stabilization

**Chemical Name** N,N'-hexane-1,6-diylbis(3-(3,5-di-tert-butyl-4-hydroxyphenyl)propionamide)

**Formula** C<sub>40</sub>H<sub>64</sub>N<sub>2</sub>O<sub>4</sub>

**Structure**



**Molecular Weight** 637 g/mol

**CAS Number** 23128-74-7

<b>Specification</b>	<u>Criterion</u>	<u>Requirement</u>
	Appearance	White, free-flowing powder or granule
	Volatiles	0.5% max
	Transmittance	at 425 nm 97.0% min at 500 nm 98.0% min
	Assay	98.0% min

## Physical Properties

Melting range (°C)	155-161
Flash point (°C)	282
Specific gravity (20°C)	1.04 g/cm <sup>3</sup>
Vapor pressure (20°C)	1.3 x 10 <sup>-12</sup> Pa
Solubility (20°C)	g/100g solution
Acetone	2
Benzene	0.01
Chloroform	6.6
Ethyl acetate	1.2
Hexane	0.01
Methanol	6.0
Water	0.01
80% Caprolactam + 20% Water	3

**Applications**

EVERNOX-1098 is a sterically hindered phenolic antioxidant of highly effective, non-discoloring stabilization for organic materials. It protects these materials against thermo-oxidative degradation. EVERNOX-1098 is especially recommended for use in polyamide molded parts, fibers, and films. It can also be used with various polymers such as polyacetals, polyesters, polyurethanes, adhesives, elastomers as well as other organic substrates.

EVERNOX-1098 has good compatibility, high resistance to extraction and low volatility. It provides excellent processing and long-term thermal stability as well as superior initial resin color. It can be used in combination with other additives such as costabilizers (e.g. phosphites, thioesters), light stabilizer (e.g. UV absorbers, hindered amines), and other functional stabilizers. The synergistic blends of EVERNOX-1098 with EVERFOS-168 (also called EVERNOX-B1171) provide a great performance in polymer stabilization.

**Handling & Safety**

EVERNOX-1098 should be handled with care and prevent contamination of the environment. Avoid dust formation and ignition sources.

For more detailed information please refer to the Material Safety Data Sheet.

**Packing**

The following packages are available upon customer's request :

- (1) 20 kgs paper bag.
- (2) 25 kgs × 2 PE bag in the carton box.
- (3) 50 kgs fiber drum.
- (4) Other specific request.

**Transportation**

EVERNOX-1098 are not dangerous materials according to the transportation regulations.

**Storage**

EVERNOX-1098 be stored under suitable conditions (dry & cool).



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