

# **EVERNOX®** 1135

### Phenolic Primary Antioxidant for Processing and Long-Term Thermal Stabilization

**Chemical Name** Benzenepropanoic acid, 3,5-bis(1,1-dimethyl-ethyl)-4-hydroxy-.C7-C9 branched alkyl esters

#### **Structure**

$$O-i-C_8H_{17}$$

Molecular Weight 390 g/mol

**CAS Number** 125643-61-0

**Specification** <u>Criterion</u> <u>Requirement</u>

Appearance colorless to slightly yellow liquid

Gardner color

Transmittance (% ) at 425 nm

Transmittance (% ) at 500 nm

Assay (%)

2.0 max.

97.0% min.

98.0% min.

## **Physical Properties**

Specific Gravity (25°C) 0.940-1.000 g/cm<sup>3</sup>

 Vapor Pressure(25°C)
 1.5E-3 Pa

 Viscosity (25°C)
 300-500 cSt

 Viscosity (40°C)
 95-150 cSt

Melting Range <-6°C

Boiling Point >200°C

Flash Point (°C)(Closed Cup) 152°C

Solubility (20°C) % w/w

 water
 <0.01</td>

 acetone
 >50

 benzene
 >50

 chloroform
 >50

 1,1-dichloromethane
 >50

 ethyl acetate
 >50

 methanol
 >50

**Applications** For the stabilization of polyurethane flexible slabstock foams, EVERNOX-1135 prevents

the formation of peroxides in the polyol during storage, transport, and further protects

against scorching during foaming.

**Handling & Safety** EVERNOX-1135 should be handled with care and prevent contamination of the

environment.

For more detailed information, please refer to the material safety data sheet.

**Packing** The following packages are available upon customer's request:

(1) 190-kg iron drum.

(2) Other specific request.

**Transportation** EVERNOX-1135 is not a dangerous material according to the transportation regulations.

**Storage** No special safety measures are required. Usual precautions for handling chemicals are

observed.





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